

**IV. AMENDMENTS TO THE CLAIMS**

1. - 3. (Canceled)

4. (Original) A resin intake manifold comprising:  
an intake flow passage of an intake fluid;  
a tank chamber communicated with a part of said intake passage and  
formed by at least three separated first, second and third pieces; and  
the resin intake manifold being manufactured by welding at least said first,  
second and third pieces while pressurizing,  
wherein said first and second pieces are structured such as to be welded  
to each other for forming the flow passage of the intake fluid,  
wherein said first piece is provided with a tubular peripheral wall portion  
commonly using a wall portion forming said intake flow passage and constituting  
said tank chamber,  
wherein said second piece is provided with a ceiling wall portion covering  
one end portion side of said peripheral wall portion,  
wherein said third piece is structured as a cover member closing another  
end portion side of said peripheral wall portion,  
wherein an outer weld collar portion for welded to said second piece is  
arranged in an outer peripheral edge of said first piece including said peripheral  
wall portion so as to be formed to protrude to an outer side, and  
wherein a portion weld to said third piece in said first piece is provided  
with an inner weld collar portion protruding to the inner peripheral wall surface of  
said peripheral wall portion in such a manner as to prevent an interference with a  
pressurizing jig supporting said outer weld collar portion at a time of welding said  
first piece and said second piece.

5. (Original) A resin intake manifold as claimed in claim 4, wherein

the peripheral wall portion of said first piece is formed in a forward tapered shape from said outer weld collar portion to said inner weld collar portion along an axial direction.

6. (Original) A resin intake manifold as claimed in claim 4, wherein said intake flow passage formed by said first piece forms a part of the surge tank, and said tank chamber is arranged in a space between said surge tank and a discharge port of said intake flow passage.

7. – 9. (Canceled)